

Heyco® Strain Relief Air Tool



Length: 7" (178 mm)

Air Pressure Required: 80 to 125 psi at the tool

Jaw Clearance Required: 1-3/4" (44,5 mm)

- Activated with a flap handle, the Heyco Hand Air Tool eliminates operator fatigue and improves assembly rates.
- Included air fittings and hose make connection to your compressed air system a breeze.
- Replaceable jaws cover a wide range of strain relief sizes and are suitable for all strain relief bushings used in mounting holes up to .875" (22,2 mm) in diameter.
- Each air tool is provided with one set of jaws (one upper and one lower). A different set of jaws is needed for each mounting hole diameter. **The part number used to order the air tool depends upon which jaws you require.**
- Referencing the table below, locate the chassis hole diameter and strain relief bushing that you are using. The required air tool part number and jaws are listed on the same line.
- Air tool jaws and other replacement parts may be purchased separately.
- Use **Part No. 0T02** Conversion Kit to convert a hand air tool into a bench mounted unit.

Heyco® Air Tool and Air Tool Jaws Directory

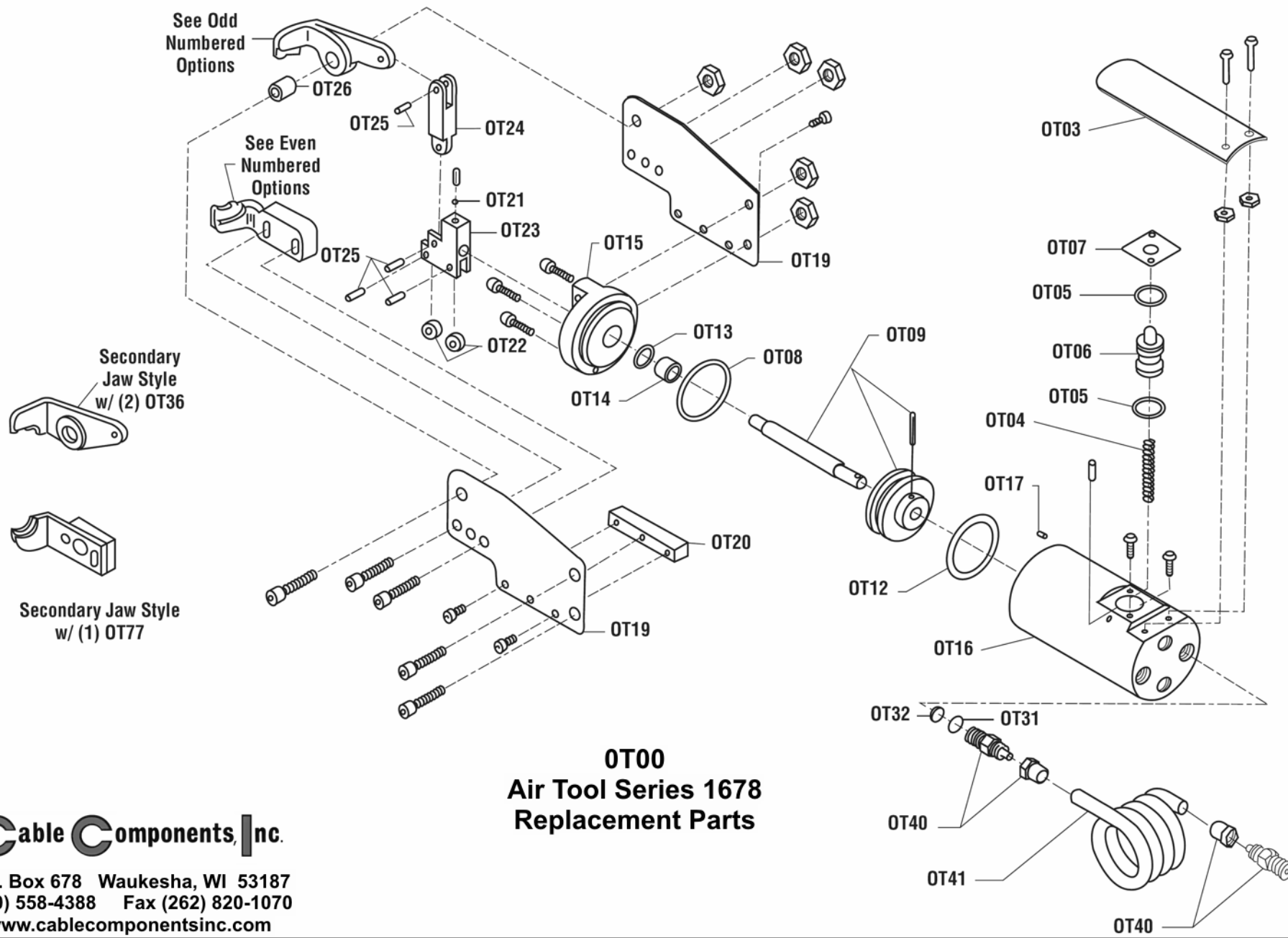
Chassis Hole Diameter		For Use with Strain Relief Bushings	Air Tool with Jaws	Jaw Part Number *	
in.	mm.			Upper	Lower
.375	9,5	2L-1, 2M-1, 2P-4, 2P-5	0171	0T47	0T48
.437	11,1	3A-4	0173	0T49	0T50
		3L-1, 3P-4, 3P-5, 3W-1, 13-1	0175	0T51	0T52
.500	12,7	4A-6	0177	0T53	0T54
		4K-1, 4K-4, 4K-6, 4L-1, 4L-4, 4N-4, 4N-5, 4N-6, 4N-7, 4P-4, 5L-1, 5M-3, 5MN-3, 5N-4, 5N-5, 5N-7, 5P-4, 5P-7, 5P3-4, 5S-1, 6W-1, 14-1, 15-1	0179	0T55	0T56
.562	14,3	5K-4, 5KN-4, 5W-1, 16-1	0181	0T59	0T60
.625	15,9	6K-5, 6L-1, 6N-4, 6N-7, 6N3-4, 6N3-5, 6N3-7, 6P-4, 6P-5, 6P-7, 6P2-5, 6P3-4, 6P3-7, 6P10, 6P30, 10-2, 11-2, 11K-2	0183	0T61	0T62
.750	19,1	7N-2	0185	0T63 ¹	0T64 ²
		7P-2, 7P-7, 17-2	0187	0T65 ¹	0T66 ²
.875	22,2	7K-2, 7L-2, 7W-2,	0189	0T67 ¹	0T68 ²
		8L-1, 8P-2, 24-1, 31-2, 34-2			
		8N-2	0193	0T71 ¹	0T72 ²
.375 x .625	9,5 x 15,9	300-1, 302-1	0191	0T69	0T70
.560 x .730	14,2 x 18,5	20-1, 20L-1, 30-1	0195	0T73	0T74
.750 x .875	19,1 x 22,2	23-1, 33-1	0197	0T75	0T76 ²

¹ Secondary (upper) Jaw style. When ordering, additional spacer may be required. (Part No. 0T36 [Qty 2]).

² Secondary (lower) Jaw style. When ordering, additional spacer may be required. (Part No. 0T77 [Qty 1]).

* Jaw part number if ordered separately.

Heyco® Air Tool Replacement Parts



Cable Components, Inc.
P.O. Box 678 Waukesha, WI 53187
(800) 558-4388 Fax (262) 820-1070
www.cablecomponentsinc.com

OT00
Air Tool Series 1678
Replacement Parts



HEYCO PRODUCTS, INC.

1800 INDUSTRIAL WAY NORTH
P.O. BOX 517 • TOMS RIVER, NEW JERSEY 08755

• 732-286-4336
• 1-800-526-4182
• FAX: 732-244-8843

< < < OT00 Complete Air Tool Series 1678 > > >

Component	Quantity	Description
OT03	1	Handle
OT04	1	Valve Spring
OT05	2	Valve O Ring
OT06	1	Valve Stem
OT07	1	Stem Plate
OT08	1	Head O Ring
OT09	1	Piston & Rod Assembly
OT10	1	Piston
OT11	1	Piston Rod
OT12	1	Piston O Ring
OT13	1	Rod O Ring
OT14	1	Rod Bearing
OT15	1	Front Head
OT16	1	Cylinder Body
OT17	1	Plug
OT19	2	Body Plate
OT20	1	Roller Bar
OT21	1	Rod Screw Pad
OT22	2	Roller
OT23	1	Link Driver
OT24	1	Link
OT25	4	Pivot Pin
OT26	1	Upper Jaw Side Spacer
OT31	1	Filter O Ring
OT32	1	Filter Element
OT36*	2	Upper Jaw Side Spacer
OT40	2	1/4 x 1/8 Hose Fitting
OT41	1	1/4" Air Hose 1 ft.
OT77*	1	Non-Casted Lower Jaw Plate

*May be required with Secondary Jaw Style

< < < Optional Parts > > >

(Odd Options)	(Even Options)	
Upper Jaws	Lower Jaws	Description
OT47	OT48	Jaws .375 Hole
OT49	OT50	Jaws .437 A Hole
OT51	OT52	Jaws .437 Hole
OT53	OT54	Jaws .500 A Hole
OT55	OT56	Jaws .500 Hole
OT59	OT60	Jaws .562 Hole
OT61	OT62	Jaws .625 Hole
OT63*	OT64*	Jaws .750 A Hole
OT65*	OT66*	Jaws .750 Hole
OT67*	OT68*	Jaws .875 Hole
OT69	OT70	Jaws .375 x .625 Hole
OT71*	OT72*	Jaws .875 A Hole
OT73	OT74	Jaws .560 x .730 Hole
OT75	OT76	Jaws .750 x .875 Hole

*Secondary Jaw Style